



Dart Aerospace Ltd.
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D5208-3
Job Sheet 187222



Part No: D5208-3

Job Qty: 30 ea

Part Name: Guide



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: ~~SOLD~~ *SK*

Description:

Note: DWG REV B IPP REV:A 15.01.29 NEW ISSUE DD VERF:JLM IPP REV:B 15.05.28 AS PER DWG REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	30 pcs	12/7/18	12/7/18	0.00	2.39	Waterjet - Flow		<i>SC 18/12/19</i>
110	QC	30 pcs	12/7/18	12/7/18	0.00	0.00	QC2 Waterjet-2		<i>SC 18/12/19</i>
120	QC	30 pcs	12/7/18	12/7/18	0.00	0.00	QC8-6		<i>38</i>
130	Brake NC	30 pcs	12/7/18	12/7/18	0.02	0.50	Brake NC 1	<i>DAS</i>	<i>9-89</i>
140	QC	30 pcs	12/7/18	12/7/18	0.00	0.00	QC5	<i>40</i>	<i>MAR 15 2019</i>
150	Packaging	30 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3	<i>9-89</i>	<i>28</i>
160	QC21-SA	30 Ea	12/7/18	12/7/18	0.00	0.00	QC21	<i>DAS</i> <i>21</i> <i>9-89</i>	<i>MAR 18 2019</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S24GA	304/316 .025 Sheet	1.9800 sf (.066 ea)	100-Waterjet - Flow - 1	<i>SC 20.56</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S24GA	2	33	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S139018



Part: D5208-3
Job No: 187222
Serial No/Batch: S139018

Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 12/19/18